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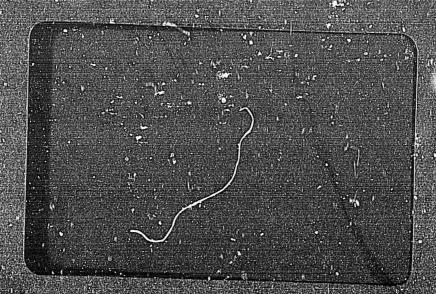
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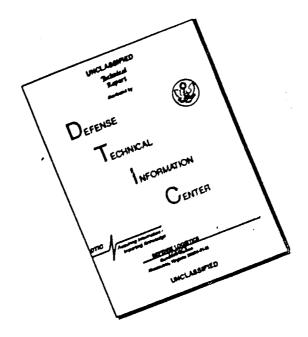
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REPORT NO. AZN-27-042

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CONVAIR ASTRONAUTICS

CONVAIR DIVISION OF GENERAL DYNAMICS CORPORATION

VALIDATION PROCEDURE FOR THE FUEL TANKING CONTROL SYSTEM

(ELECTRICAL)

"D" SERIES R & D

SYCAHORE S-2

AZN-27-042

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SECTION I

INTRODUCTION

This manual provides instructions for validating the Fuel Tanking Control System (Electrical). Design Series R & D at Sycamore S-2. These instructions are applicable to the system as designed on the date of publication. Design changes may be required during, or after, system installation at the site. If changes are made which affect these instructions, this manual will also be revised.

The only permissible deviations to the procedures outlined in this document are those dictated by site installation difficulties. Such deviations shall be considered interim and must be forwarded to the Launching Controls Design Group for information and concurrence. Approved deviations will be automatically included in the next manual revision.

The test data sheet contained in this manual is a sample copy only and is not intended for actual test recording purposes. Separate copies of the test data sheet are furnished only to those departments whose activities require test data recording. These additional test data sheets are distributed under an identical cover sheet to the one on this manual except for the additional notation of "Test Data Sheet Only". Comparison of this special cover sheet with the one on the procedure correlates the two documents.

Personnel concerned with the use of this validation procedure can contribute to the effectiveness of any revisions by forwarding comments and suggestions to the Launching Controls Design Group, Building 4, Column G2, Montgomery Site, Convair Astronautics.

NOTICE

This document is intended for use as an acceptance validation procedure only. When this control system has been accepted (inspected, bought-off, sold, validated, etc.) no further requirement should exist for this document other than for reference purposes only. Continued checking of accepted systems occurs during the performance of Field Test Procedures, Countdowns, Composite System Checkouts, or Testing and Operating Procedures published by Groups having over-all system responsibility.

SECTION II

REQUIREMENTS

2-1 REFERENCE DRAWINGS

27-69177 Diagram-Schematic, Control, Fuel Tanking, S-2, "D" Series.
27-69018 Wiring-Diagram, Fuel Tanking Control System, "D" Series.
27-69019 Console Assembly, Fuel Tanking, "D" Series.
27-69119 Diagram-Wiring, Console Assembly, Fuel Tanking, "D" Series.
27-69173 Control Unit - Electrical, Purge System, "D" Series.
27-68371 Cabinet - Amplifier Rack.
27-43022 Propellant Loading Control Unit.

2-2 EQUIPMENT REQUIREMENTS

Fuel Tanking Control Console (Blockhouse)

Missile Ground Rectifier (controlled by Facilities Power Control System)

Missile Simulator Trailer

Control Assy., iropellant Loading

2-3 TEST EQUIPMENT

3 Multimeters

Jumper Wires

A potentionmeter set for 28 ohms and rated for 30 watts. (Simulates electrical solenoid loads).

2-4 OPERATING REQUIREMENTS

28 volts dc supplied by the Missile Ground Rectifier.

SECTION III

VALIDATION PROCEDURE

3-1 PURPOSE

This procedure determines that the electrical control equipment and circuitry of the Fuel Tanking Control System is functioning correctly and properly connected.

3-2 PREPARATION

The following system preparations must be accomplished before validation begins.

1. In the Launcher Area:

Disconnect plug PllO - this disconnects the Purge Local Control Box.

Disconnect plug P700 - this disconnects the Fuel Flow Totalizer,

Disconnect plug P800 - this disconnects the Acoustica Control Unit.

2. In the Fuel Storage Area:

Disconnect plug PlOi - this disconnects the Fuel Transfer Unit.

3. In the Pransfer Room:

Disconnect plugs P103, and F105, - this disconnects the Purge Control Unit.

Disconnect plug P102 at the Propellant Loading Control Unit.

4. In the Blockhouse:

Disconnect and tag the wires from the following terminals; 1, 19, 44, 45, 62, 6, and 84 of TB5, 2 of TB6 and 97 of TB7.

At the Contractors Control Panel disconnect and tag the wires to the Vent - Pressurization Valve Solenoids and Control Switches. (Terminals CF18, CF17, CF20, CF10, CF11, and CF12.

At the Tactical Switch Panel disconnect and tag the wires to the Pump FA and Fump FB Motor Starters. (Terminals CF4, CF3, CF2, CF7, CF8, and CF9).

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5. Check that all panel control switches are in the off, closed, hold or normal positions.

3-3 PROCEDURE

The two columns below, Operation and Observation, show the actions to be performed and the results that should be observed durifig validation of the electrical control system.

OPERATION

- 1.0 Connect a d-c voltmeter across terminals 1(+) and 5(-) of TB5. (Remove meter after checking observation).
- (a) Moter indicates zero volts.
- 2.0 Connect an obsumeter between terminals 1 and 5 of TB5.
 (Maintain this connection through step 2.5).
- (a) Meter indicates an open circuit.
- 2.1 Throw the PANEL POWER switch to the on position.
- (a) Meter indicates circuit continuity.

- 2.2 Remove the PANEL POWER indicator lamps.
- (a) Meter indicates approximately; 50 ohms.
- 2.3 Throw the MISSILE FILL & DRAIN switch to the open position.
- (a) Meter indicates approximately 50 ohms.
- 2.4 Throw the GROUND FILL & DRAIN switches to the open position. (Remove the mater (step 2.0) after checking observation).
- (a) Meter indicates approximately 50 ohms.
- 2.5 Connect an ohumeter between terminals 5 and 21 of TB5.
 (Maintain this connection through step 2.13).
- (a) Meter indicates an open circuit.
- 2.6 Throw the PUMP INLET switch to the open position.
- (a) Meter indicates an open circuit.

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OPERATION

- 2.7 Turn the PUMP FB RUN selector switch to MAIN.
- 2.3 Turn the FUMP FB RUR selector switch to RESTRICTED.
- 2.9 Throw the FUMP OUTLET switch to the open position.
- 2.10 Throw the GRAVITY RETURN switch to the open position.
- 2.11 Throw the PULP RETURN switch to the open position.
- 2.12. Throw the BLEED VALVE switch to the open position. (Remove meter (step 2.6) after checking observation).

OBSERVATION

- (a) Meter indicates an open circuit.
 - (a) Meter indicates an open circuit.
- (a) Meter indicates an open circuit.
- (a) Meter indicates an open circuit.
- (a) Meter indicates an open circuit.
- (a) Meter indicates an open circuit.

NOTE

Return all switches to their off, closed, hold, or normal positions. Replace the PANEL POWER indicator lamp. Reconnect wires to terminal 1 of TB5.

- 3.0 Press-to-test all lights on the control panel.
- 4.0 At the Contractors Control Fanel apply +28 volts dc to terminal CF18 and connect a d-c voltmeter between ground and the following terminals:
 - Meter Terminals
 (1) CF17
 (2) CF20

- (a) Each light comes on when pressed and goes off when released.
- (a) Neters indicate:
 - (1) 28 volts dc.
 - (2) zero volts.

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OPERATION

- Throw the PANEL POWER switch 4.1 to the on position.
- Threw the PRESSURIZE_VENT switch to VENT. (Return to hold position).
- 4.3 Press the EMERGENCY button and release.
- 4.4 Press the EMERGENCY-RESET button and release.
- 4.5 Remove the +28 volts dc applied to terminal CF18 and the meters connected in step 4.0.
- At the Contractors Control Panel apply +28 volts dc to terminal CF10 and connect a d-c voltmeter between ground and the following terminals:

Meter Terminals

- (1) CF11
- (2) CF12
- 4.7 Throw the PRESSURIZE-VENT switch to PRESSURIZE. (Return to the hold position).

- (a) PANEL POWER light (green) comes on.
- (b) Meters indicate:

 - (1) zero volts.(2) 28 volts ac.
- (a) Meters indicate:
 - (1) zero volts.
 - (2) zero volts. (28 volts dc).
- (a) EMERGENCY light (red) comes on.
- (b) Meters indicate:
 - (1) zero volts.
 - (2) zero volta.
- (a) EMERGENCY light (red) goes off.
- (a) No indication.
- (a) Meters indicate:
 - (1) zero volts.(2) zero volts.
- (a) Meters indicate:
 - (1) zero volts.
 - (2) 28 volts dc. (Zero volts).

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OBSERVATION

OPERATION

- 4.8 Throw the PANEL FORLR switch to the off position.
- (a) PANGL POWER light (green) goes off.
- - (1) 28 volts ac. (2) Zero volts.
- 4.9 Throw the Fussion VENT switch to PRESURIZE. (Re turn to the hold position).
- (a) Meters indicate:

(b) Meters indicate:

- (1) 28 volts dc.(2) Zero volts.
- 4.10 Throw the PANEL PO ER switch to the on position.
- (a) PANEL POWER light (green) comes on.
- (b) Meters indicate:
 - (1) Zero volts.
 - (2) Zero volts.
- 4.11 Press the EMERGENCY button and release.
- (a) ERERGENCY light (red) comes on.
- (b) Meters indicate:
 - (1) Zero volts.
 - (2) Zero volts.
- 4.12 Press the LateGracy_RESET button and release.
- (a) ExERGENCY light (red) roes off.
- (b) Meters indicate:
 - (1) Zero volts.
 - (2) Zero volts.
- 4.13 Remove the +28 volts dc applied to terminal CF10 and the meters connected in step 4.6.
- (a) No indication.
- 5.0 Insert key in PEST POSITION switch and turn to the on position.
- (a) TEST POSITION light (red) comes on.

OPERATION

- 5.1 Throw the OPERATIONAL POWER suitch to the on position.
- 5.2 Install a jumper between terminals 1 and 6 of TB5. (Remove jumper after step 18.8).
- 5.3 Reconnect wires to terminal.
 19 of TB5 and install a
 jumper between pins 1 and k
 of PlO1. (Remove jumper
 after step 13.8).
- 5.4 Turn key in the TEST POSITION switch to the off position.
- 6.0 Install a jumper between pin A and C of P800. (Remove jumper after step 6.2).
- 6.1 Momentarily connect a jumper between pins C and A of P70C. Repeat several times.
- 6.2 Momentarily connect a jumper between pins C and B of P70C.
 Repeat until counter reaches zero.

OBSERVATION

- (a) OPERATIONAL POWER light (green) comes on.
- (a) PRESOURIZATION SEQUENCE 1 light (green) comes on.
- (b) OPERATIONAL POWER light (green) goes off.
- (a) TU CONTROL PRESSURE light (green) comes on.
- (b) OPERATIONAL FOWER light (green) comes on.
- (a) TEST POSITION light (red) goes off.
- (a) FUEL AT MISSILE light (green) comes on.
- (a) FUEL IN MISSILM GALLONS counter adds one for each momentary contact.
- (a) FUEL IN MISSILE GALLONS counter subtracts on for each momentary contact.

NOTE

In the following steps it is assumed that the fuel storage tank is available and that its pressure can be varied from 0 to 30 psi. If the storage tank is not available, substitute a suitable pressure signalling source that is also variable over the same range of psi.

OPERATION

OBSERVATION

NOTE (con't)

A fuel storage tank recorder also may or may not be available. If one is connected to terminal 6 of the Pressure Calibrating Panel (Z122 - located in the base cabinet of the Fuel Tanking Console), it must be disconnected, mechanically set to zero, then reconnected to terminal 6. If a recorder is not connected in the system, jumper terminals 4 and 3 together.

- 7.0 Adjust the fuel storage tank pressure, or substitute pressure source to zero psi.
- (a) Check gauge at pressure source.
- 7.1 Throw the RUN-CALIB switch of the Pressure Calibrating Fanel to RUN.
- (a) Disregard any panel indication.
- 7.2 Adjust the ZERO ADJ control of the Pressure Calibrating Panel, as required while observing for the correct meter indication.
 (Lock control after adjustment).
- (a) Read zero pressure on the STURAGE TANK PREDSURE meter of the Fuel Tanking Control Panel.
- 7.3 Adjust the fuel storage tank pressure, or substitute pressure source to 30 psi.' (Do not exceed 30 psi).
- (a) Chick gauge at pressure source.
- 7.4 Adjust the F. S. ADJ control of the Pressure Calibrating Panel as required while observing for the correct meter indication.
 (Lock control after adjustment).
- (a) Read 30 pai on the STORAGE TANK PRESSURE meter of the Fuel Tanking Control Fanel.
- 7.5 Throw the RUN-CALIB switch of the Pressure Calibrating Panel to CALIB.
- (a) Disregard any panel indication.
- 7.6 Adjust the CALIB STD control of the Pressure Calibrating Panel as required while observing for the correct meter indication.
- (a) Read 8 psi on the STORAGE TANK PRESSURE meter of the Fuel Tanking Control Panel.

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OPERATION

7.7 Throw the RUN-CALIB switch of the Pressure Calibrating Fanel to RUN.

OBSERVATION

(a) Read 30 psi on the STORAGE TANK PRESSURE meter of the Fuel Tanking Convrol Panel.

NOTE

The above steps 7.0 through 7.7 are outlined as an initial calibrating procedure. Once controls have been set (locked), normal calibration check can be accomplished by throwing the RUN-CALIB switch to CALIB and adjusting the FS ADJ control for 8 pai (lock control) and return switch to EUN position. The CALIB STD locked position must not be changed unless full scale pressure of the system is being changed.

- 8.0 Connect a 28 ohm potentiometer between pins 0 and X of PlCl.
 (Maintain this connection through step 8.2).
- (a) No panel indication.
- 8.1 Connect a d-c voltmeter across pins O(+) and X(-) of PlO1.

 (Maintain this connection during the following step).
- (a) Meter indicates 26 volts dc (min.)
- 8.2 Throw the FUMP INLET switch to the open position. (Return switch to close position after checking observation).
- (a) Meter indicates zero volts.
- 8.3 Install a jumper between pins k and E of PlO1. (Remove jumper after checking observation).
- (a) PUMP INLET OF AN FR-3 light (green) comes on. (Light goes off.
- 8.4 Install a jumper between pins
 D and k of PlO1. (Remove
 jumper after checking
 observation).
- (a) PUMP INLES CLUSE FR-3 light (amoor) comes on. (Light goes off).

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OPERATION

9.0 Connect a 22 ohm potentiometer between pins N and X of Fl?l. (Maintain this connection through step 9.2).

- 9.1 Connect a d-c voltmeter across pins N(+) and X(-) of PlO1.

 (Maintain this connection during the following step).
- 9.2 Turn the PUMP FB RUN selector switch to MAIN. (Return switch to normal position after checking observation).
- 9.3 Install a jumper between pins k and g of FlOl. (Remove jumper after checking observation).
- 9.4 Install a jumper between pins k and I of PlO1. (Remove jumper after checking observation).
- 16.0 Gornect a 23 ohm potentiometer between pins K and X of PlCl.
 (Maintain this connection through step 16.2).
- 10.1 Connect a d-c voltmeter across pins K(+) and X(-) of PlOl.

 (Maintain this connection during the following step.)
- 10.2 Turn the FUMP FE RUN selector switch to RESTRICTED. (Return switch to normal position after checking observation).
- 10.3 Install a jumper between plns k and J of PlO1. (Remove jumper after observing indication).

- (a) No panel indication.
- (a) Meter indicates zero volts.
- (a) Meter indicates 26 volts dc. (Min.)
- (a) FURE FB MAIN light (green) comes on. (Light goes off).
- (a) FUMP FB MAIN CLOSED light (amber) comes on. (Light goes off).
- (a) No panel indication.
- (a) Meter indicates zero volts.
- (a) Meter indicates 26 volts dc (mim.)
- (A) FULL FB RESTRICTED light (green) comes on. (Light goes off).

OPERATION

- 10.4 Install a jumper between pins k and L of P101. (Remove jumper after checking observation).
- 11.0 Connect a 28 ohm potentiometer across pins H and X of +101.

 (Maintain this connection through step 11.2).
- 11.1 Connect a d-c voltmeter across pins H(+) and X(-) of F101.

 (Maintain this connection during the following step).
- 11.2 Throw the PUMP OUTLET switch to the open position. (Return switch to close position after checking observation).
- 11.3 Install a jumper between pins k and h of F101. (Remove jumper after checking observation).
- 11.4 Install a jump:r between pins k and P of PlCl. (Remove jumper after enacking observation).
- 12.0 Connect a 28 ohm potentiometer between pins F and X of PlC1.
 (Maintain this connection through step 12.2).
- 12.1 Connect a d-c voltmeter across pins F(+) and X(-) of PlO1.

 (Maintain this connection during the following step).
- 12.2 Throw the GRAVITY RETURN switch to the open position. (Return switch to close position after checking observation).

- (a) PUMP FB RESTRICTED CLOSE light (amber) comes on. (light goes off).
- (a) No panel indication.
- (a) Meter indicates zero volts.
- (a) Meter indicates 26 volts dc (min).
- (a) PUMP OUTLET OFEN FR 4 (green) light comes on. (Light goes off).
 - (a) PURP OUTLET CLOSE FR 4 (rei) light comes on. (Light goes off).
- (a) No panel indication.
- (a) Meter indicates 26 volts dc (min.)
- (a) Meter indicates zero volts.

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OBSERVA PION

OPERATIC:

- 12.3 Install a jumper between pins k and e of rICL. (Remove jumper after checking observation).
- 12.4 Install a jumper between pins k and f of PlOL. (Remove jumper after checking observation).
- 13.0 Connect a 28 ohm potentiomater between pin h and K of FICL. (Maintain this connection through step 13.2).
- 13.1 Connect a d-c voltmeter across pins R(+) and X(-) of F101.

 (Maintain this connection during the following step).
- 13.2 Threw the PULP KLITTN switch to the open position. (Return switch to close position after checking observation).
- 13.3 Install a jumper between pins k and A of FlOl. (Remove jumper after checking observation).
- 13.4 Install a jumper between pins k and B of F101. (Remove jumper after checking observation).
- 14.0 Connect a 28 ohm potentiometer between pins C and X of PlC1.

 (Maintain this connection through step 14.2).
- 14.1 Connect a d-c voltmeter across pins C(+) and X(-) of PlOl.

 (Maintain this connection during the following step).

- (a) GRAVITY RETURN OFEN FR 2 light (green) comes on. (Light goes off.)
- (a) GRAVITY RETURN CLOSE FR 2 light (amber) comes on. (Light goes off).
- (a) No panel indication.
- (1) Meter indicates zero volts.
- (a) Meter indicates 26 volts dc (mim.)
- (a) PUMP RETURN OF AN FR 1 light (green) comes on. (Light goes off).
- (a) PUMP RETURN CLOSE FR 1 light (amber) comes on. (Light goes off).
 - (a) No panel indication.
- (a) Meter indicates zero volts.

PAGE ...

OPERATION

- 14.2 Throw the BLEED VALVE switch to the open position. (Return switch to the close position after checking observation).
- 14.3 Install a jumper between pins k and Q of PlOl. (Remove jumper after checking observation).
- 14.4 Install a jumper between pins k and T of PlO1. (Remove jumper after checking observation).
- 15.0 Apply +28 volts dc to terminal 44 of TB5.
- 15.1 At the Contractors Control Fanel connect a d-c voltmeter between ground and the following terminals:

Meter Terminals

- (1) CF2
- (2) CF3
- 15.2 Press the PUMP FA RUN_START button. (Release)
- 15.3 Throw the OPERATIONAL POWER switch to the off position. (Return to the on position).

- (a) Meter indicates 26 volts dc (min).
- (a) BLEED VALVE OPEN FD 1 light (green) comes on. (Light goes off).
- (a) BLEED VALVE CLOSE FD 1 light (amber) comes on. (Light goes off).
- (a) No indication.
- (a) Meters indicate:
 - (1) 28 volts dc.
 - (2) Zero volts.
- (a) Meters indicate:
 - (1) 28 volts dc.
 - (2) 28 volts dc. (zero volts).
- (a) OPERATIONAL FOWER light (green) goes off. (Light comes on).
- (b) Meters indicate:
 - (1) Zero volts. (28 volts dc).
 - (2) Zero volts.

OPERATION

- 15.4 Press the PUMP FA RUN_STOP button. (Release).
- (a) Meters indicate:
 - (1) Zero volts. (28 volts dc).
 - (2) Zero volts.

- 15.5 Remove the +28 volts dc applied to terminal 44 of TB5 (step 15.0) and the dc voltmeters (step 15.1).
- (a) No indication.
- 15.6 Apply +28 volts do to terminal 45 of TB5.
- (a) No indication.
- 15.7 Repeat steps 15.1 through 15.4 except use terminal CF7 for meter (1), and terminal CF8 for meter (2), and PUMP FB RUN controls.
- (a) Meter indications will be identical.
- 15.8 Remove the +28 volts applied to terminal 45 of TB5 and the dc voltmeters (step 15.7).
- (a) No indication.
- 15.9 Apply +28 volts dc to terminal CF4. (Remove the voltage).
- (a) PohP FA RUN light (green) comes on. (Light goes off).
- 15.10 Apply +28 volts de to terminal CF9. (Remove the voltage).
- (a) PUMP FB RUN light (green) comes on. (Light goes off.)
- 16.0 Connect a d-c voltageter across terminal 62 of FB5 and a negative (-)28 volt bus. (Maintain this connection during the following step).
- (a) Meter indicates zero volts.
- 16.1 Throw the TANK FILLED switch to the on position.
- (a) Meter ineicates 28 volts dc.
- (b) TANK FILLED light (green) comes on.

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OPERA LION

16.2 Connect a d-c voltmeter across pin d of F103 and a negative (-)28 volt bus. (Maintain this connection through step 17.0).

- 16.3 Throw the MISSILE FILL & DRAIN switch to the open position.
- 16.4 Connect a d-c voltmeter across pin k of P103 and a negative (-)2d volt bus. (Maintain this connection through step 17.0).
- 16.5 Throw the GROUND FILL & DRAIN switch to the open position.
- 16.6 Throw the TANK FILLED switch to the off position.
- 16.7 Throw the MISSILL FILL & DRAIN switch to the close position.
- 16.3 Throw the GROUND FILL & DRAIN switch to the close position.
- 16.9 Apply +28 volts dc to pin I of PlC5. (Remove voltage after checking observation).
- 16.10 Apply (+)28 volts ac to pin J of PlO5. (Remove voltage after checking observation).
- 16.11 Apply (+)28 volts dc to pin N of P105. (Remove voltage after checking observation).
- 16.12 Apply +28 volts dc to pin 0 of Pl05. (Remove voltage after checking observation).

- (a) Meter indicates zero volts.
- (a) Meter indicates zero volts.
- (a) Meter indicates zero volts.
- (a) Meter (step 16.4) indicates zero volts.
- (a) TANK FILLED light goes off.
- (b) Meters (steps 16.2 and 16.4) indicate 28 volts dc.
- (a) Meter (step 16.2) indicates zero volts.
- (a) Meter (step 16.4) indicates zero volts.
- (a) FISSILE FILL & DRAIN OPEN light (green) comes on. (Light goes off).
- (a) MISSILE FILE & DRAIN CLUSE light (amber) comes on. (Light goes off).
- (a) GROUND FILL & DRAIN OPEN light (green) comes on. (Light goes off).
- (a) GROUND FILL & DRAIN CLOSE light (amber) comes on. (Light goes off).

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OPERATION

17.0 Press the MarkGracy button. (Remove meters (steps 16.2 and 16.4) After checking observation.

- (a) Meters (steps 16.2 and 16.4) indicate 28 volts dc.
- (b) sMERGENCY light (red) comes on.
- (c) OPERATIONAL POWER light goes off.
- 17.1 Connect a d-c voltmeter across pins C(+) and X(-) of PlC1.

 (Remove meter after checking observation).
- (a) Meter indicates 28 volts dc. .
- 17.2 Connect a d-c voltmeter across pins O(+) and X(-) of PlOl. (Remove meter after checking observation).
- (a) Meter indicates 28 volts dc.
- 13.0 Connect a d-c voltmeter across pin m of F105 and a negative (-) 28 volt terminal. (Maintain this connection through step 13.4).
- (a) Meter indicates zero volts.
- ld.l Apply (+) 28 volts dc to pin v of PlC3. (Maintain voltage through step 16.4).
- (a) Meter indicates 28 volts dc.
- 18.2 Connect a d-c voltmeter across pin j of 1105 and a negative (-)2d volt terminal. (Maintain this connection during the following step).
- (a) Meter indicates zero volts.
- 18.3 Throw the PRE-VALVE switch to the open position. (Release switch after checking observations).
- (a) Meter (step 18.0) indicates zero volts.
- (b) Meter (step 18.2) indicates 28 volts dc.

OPERATION

- 18.4 Throw the PRE-VALVE switch to the close position.
 (Release switch after checking observation).
- 18.5 Press the EMERGENCY-RESET button.
- 18.6 Apply (+)28 volts dc to pin B of PlO5. (Remove voltage after checking observation).
- 18.7 Apply (+)28 volts dc to pin C of Pl05. (Remove voltage after checking observation).
- 18.8 Apply (+)28 volts dc to pin D of PlO5. (Remove voltage after checking observation).
- 18.9 Apply (+)28 volts dc to pin E of PlO5. (Remove voltage after checking observation).
- 19.0 Apply (+)28 volts dc to pin f of PlO2. (Remove voltage after checking observation).
- 19.1 Apply (+)volts dc to pin e of PlO2. (Remove voltage after checking observation).
- 19.2 Apply (+)28 volts dc to pin X of PlO2. (Remove voltage after checking observation).
- 19.3 Apply +28 volts do to pin W of PlO2. (Remove voltage after checking observation).

OBSERVATION

- (a) Meter (step 18.0) indicates 28 volts dc.
- (a) EMERGENCY light (red) goes off.
- (b) OPERATIONAL POWER light (green) comes on.
- (a) BOOSTER PRE-VALVE OPEN light (green) comes on. (light goes off).
- (a) BOOSTER PRE-VALVE CLOSE light (amber) comes on. (Light goes off).
- (a) SUSTAINER PRE_VA.Y: OPEN light (green) comes on. (Light goes off).
- (a) SUSTAINER PRE-VALVE CLOSE light (amber) comes on. (Light goes off).
- (a) FUEL TANK 90% FULL light (green) comes on. (Light goes off).
- (a) FULL TANK 95% FULL light (amber) comes on. (Light goes off).
- (a) FULL TANK 100% FULL light (green) comes on. (Light gree off).
- (a) FULL TANK OVERFILL light (red) comes on. (Light goes off).

Satisfactory completion of the above procedure indicates the electrical control system for the Fuel Tanking Control Panel is valid. When no further testing is required return all switches to their off, closed, or normal position, and reconnect wiring and replace plugs that were removed during system preparations for test (paragraph 3-2). This returns the system to its normal secured state.

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TRUE DATA UN DE

To press	i bystes of	Location Indicated Pour Later Indicated Approved Indicated Approved		3
Step No.	Vollant on Ferri re-	:		Insp.
1.	Console Fower			
2.	Pre-Power Circuits Check		SATISFACTORY	,
3.	Panel Indicator Lights		SATISFACTORY	
4.	Pressurisation - Vent Valve Circuits		SATISFACTORY	
5.	Test and Operational Power Circuits		SATISFACTORY	:
6.	Acoustics Control Unit and Fuel Flow Totali	zer	SATISPACTORY	
7.	Storage Tank Pressure Meter		SATISFACTORY	
8.	Pump Inlet Valve Circuits		SATISFACTORY	
9.	Pump FB Main Flow Valve Circuits a	« .	SATISFACTORY	
10.	Pump FB Restricted Flow Valve Circuits		SATISFACTORY	
11.	Pump Outlet Valve Circuits	es es	SATISFACTORY	
12.	Gravity Return Valve Circuits		SATISFACTORY	
13.	Pump Return Valve Circuits		SATISFACTORY	
14.	Bleed Valve Circuits		SATISFACTORY	
15.	Pump FA and Pump FB Circuits	. .	SATISFACTORY	
16.	Fill and Brain Valve Circuits		SATISFACTORY	•
17. 18. 19.	Emergency Circuit		SATISFACTORY	: